

SMED · CHANGEOVER TIME STUDY

Every changeover step: how long it takes and whether it's internal (machine stopped) or external

ILN-SMC-01

iLEAN Connect

Fill it in by hand. When you're done, snap a photo: your AI agent reads it, logs it and answers your questions.

Scan the QR or open industrialai.center.com/connect/parts



MACHINE / LINE	FROM (PART)	TO (PART)			DATE
OBSERVER	OPERATORS				SHIFT

ACTIVITY	START	END	DURATION (MIN)	I / E	IMPROVEMENT IDEA
1					
2					
3					
4					
5					
6					
7					
8					
9					
10					
11					
12					
13					
14					
15					
16					
17					
18					
TOTAL CHANGEOVER (MIN)	INTERNAL (MIN)		EXTERNAL (MIN)		TARGET (MIN)