

NONCONFORMANCE REPORT (NCR)

What's wrong, what we do with it, why it happened and how we stop it

ILN-NCR-01

iLEAN Connect

Fill it in by hand. When you're done, snap a photo: your AI agent reads it, logs it and answers your questions.

Scan the QR or open industrialai.center.com/connect/partes



NCR #	DATE	PART # / REV	LOT / BATCH
QTY AFFECTED	QTY INSPECTED	SUPPLIER / AREA	REPORTED BY

Detected at: ☐ Receiving ☐ In-process ☐ Final inspection ☐ Customer ☐ Audit

DESCRIPTION OF NONCONFORMANCE (REQUIREMENT VS. ACTUAL)

Disposition: ☐ Use as is ☐ Rework ☐ Repair ☐ Scrap ☐ Return to supplier ☐ Sort / 100% inspect

DISPOSITION APPROVED BY	DATE	COST OF NONCONFORMANCE (\$)
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ROOT CAUSE

ACTION	OWNER	DUE	DONE

CLOSED BY	CLOSE DATE	EFFECTIVENESS VERIFIED (Y/N)
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