

FISHBONE DIAGRAM · CAUSE AND EFFECT

The 6Ms: write each cause in its box and tick the box of the most likely ones

Fill it in by hand. When you're done, snap a photo: your AI agent reads it, logs it and answers your questions.

Scan the QR or open industrialai.center.com/connect/partes



DATE	AREA / PROCESS	PART / PRODUCT	OWNER
TEAM			

PEOPLE
1 ☐
2 ☐
3 ☐
4 ☐
5 ☐
6 ☐

METHOD
1 ☐
2 ☐
3 ☐
4 ☐
5 ☐
6 ☐

MATERIAL
1 ☐
2 ☐
3 ☐
4 ☐
5 ☐
6 ☐

EFFECT (THE PROBLEM)

MACHINE
1 ☐
2 ☐
3 ☐
4 ☐
5 ☐
6 ☐

MEASUREMENT
1 ☐
2 ☐
3 ☐
4 ☐
5 ☐
6 ☐

ENVIRONMENT
1 ☐
2 ☐
3 ☐
4 ☐
5 ☐
6 ☐

MOST LIKELY CAUSE	HOW TO VERIFY IT	OWNER	CONFIRMED?