

5S AUDIT CHECKLIST

Score each item 0 to 4 · also take a photo of the area from the same spot

Fill it in by hand. When you're done, snap a photo: your AI agent reads it, logs it and answers your questions.

Scan the QR or open industrialai.center.com/connect/partes



AREA / ZONE	AUDITOR	DATE	SHIFT
AREA OWNER	PREVIOUS AUDIT SCORE	AREA PHOTO TAKEN	

0 = very poor · 1 = poor · 2 = fair · 3 = good · 4 = excellent. Write the finding even when the score is high.

CHECK ITEM	SCORE 0-4	FINDING (WHAT AND WHERE)			
1S · SORT (SEIRI)					
No unneeded items in the area					
Only the material and parts needed this shift					
Red tags have been dealt with					
2S · SET IN ORDER (SEITON)					
Every tool in its marked place (shadow board)					
Aisles and areas marked on the floor					
Labels and identification visible					
3S · SHINE (SEISO)					
Floor clean, no spills or debris					
Machines and equipment clean					
Sources of dirt identified and addressed					
4S · STANDARDIZE (SEIKETSU)					
Area standard posted and up to date					
Visual controls in use (limits, colors, min/max)					
Cleaning schedule posted and signed					
5S · SUSTAIN (SHITSUKE)					
Actions from the last audit are closed					
People know the area standard					
Followed without reminders					
TOTAL 1S	TOTAL 2S	TOTAL 3S	TOTAL 4S	TOTAL 5S	TOTAL (OUT OF 60)

ACTION	OWNER	DUE	DONE