

5 WHYS ANALYSIS

Keep asking «why?» until you reach a cause you can fix

Fill it in by hand. When you're done, snap a photo: your AI agent reads it, logs it and answers your questions.

Scan the QR or open industrialai.center.com/connect/partes



DATE	AREA / LINE	TEAM	
PROBLEM (WHAT, WHERE, WHEN, HOW MUCH)			
WHY 1?			
WHY 2?			
WHY 3?			
WHY 4?			
WHY 5?			
ROOT CAUSE			
ACTION	OWNER	DUE	DONE

Verified effective? ☐ Yes ☐ No ☐ Pending